



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3942-3

Job Sheet 177715



Part No: D3942-3

Job Qty: 60 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C lpp Rev:A UPDATE TO REV B 10-11-24 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		5/30/18	0.00	0.00	Start Up Waterjet		8 15/05/17
100	Waterjet	60 pcs		5/30/18	0.00	1.42	Waterjet1		8 15/05/17
120	QC	60 pcs		5/30/18	0.00	0.00	QC8		38
140	Packaging	60 pcs		5/30/18	0.00	0.00	Packaging3	ST058	MAY 25 2018
150	QC21-SA	60 Ea		5/30/18	0.00	0.00	QC21		21 MAY 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.9000 sf (.015 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	86	0



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CANADA
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Container No: S072547



Part: D3942-3

Job No: 177715

Serial No/Batch: S072547

Revision:

Inspector:

Date: 05/18/18

100
36
DM

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip	0.129Inches + 0.005 - 0.001	0.134 0.128	0,130	Diameter
2	Clip	0.750Inches ± 0.030	0.780 0.720	0,752	
3	Clip	0.250Inches ± 0.030	0.280 0.220	0,251	
4	Clip	0.250Inches ± 0.030	0.280 0.220	0,250	
5	Clip	0.750Inches ± 0.030	0.780 0.720	0,750	
6	Clip	0.380Inches ± 0.030	0.410 0.350	0,383	
7	Clip	0.340Inches ± 0.030	0.370 0.310	0,345	
8	Clip	2.500Inches ± 0.030	2.530 2.470	2,502	
9	Clip	0.050Inches ± 0.010	0.060 0.040	0,047	

Plex 5/16/18 4:10 PM Dart.Gagnon.Michelle